


Date: Tuesday, 03/03/2009 12:59:45 PM
 User: Linda Lacelle

Process Sheet

Customer :	CC-DAR01 Dart Aerospace Ltd.	Drawing Name :	LOADCELL METER MOUNT
Job Number :	46236		
Estimate Number :	10804		
P.O. Number :		Part Number :	D412785001401F
This Issue :	03/03/2009	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D412-785-001-401
First Issue :	/ /	Project Number :	
Previous Run :	00015	Drawing Revision :	
Written By :		Material :	
Checked & Approved By :		Due Date :	10/03/2009
Comment :		Qty:	7
		Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

CUT PER DRWG D412-785-001-401 REV.A

HB 9-3-7

2.0	M6061T6S032	6061-T6 Sheet 0.032"
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(8)

Comment: Qty.: 0.7500 sf(s)/Unit Total : 5.2500 sf(s)
 6061-T6 Sheet 0.032"

110063

HB 9-3-7

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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HB 9-3-7

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

DEBURR

HB 9-3-7

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

SA 02/03/10

(8)

5.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1

NB 09-03/11

(8)

ACID ETCH AND ALODINE PER QSI005

6.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
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Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

LX 09-03-11

(8)

Date: Tuesday, 03/03/2009 12:59:46 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: LOADCELL METER MOUNT

Job Number: 46236

Part Number: D412785001401F

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
ID AND STK
PUT ASIDE TO SEND TO EAGLE

SS 09/03/12 48

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/03/12

Job Completion



U 09/03/12

P412 785 001 401

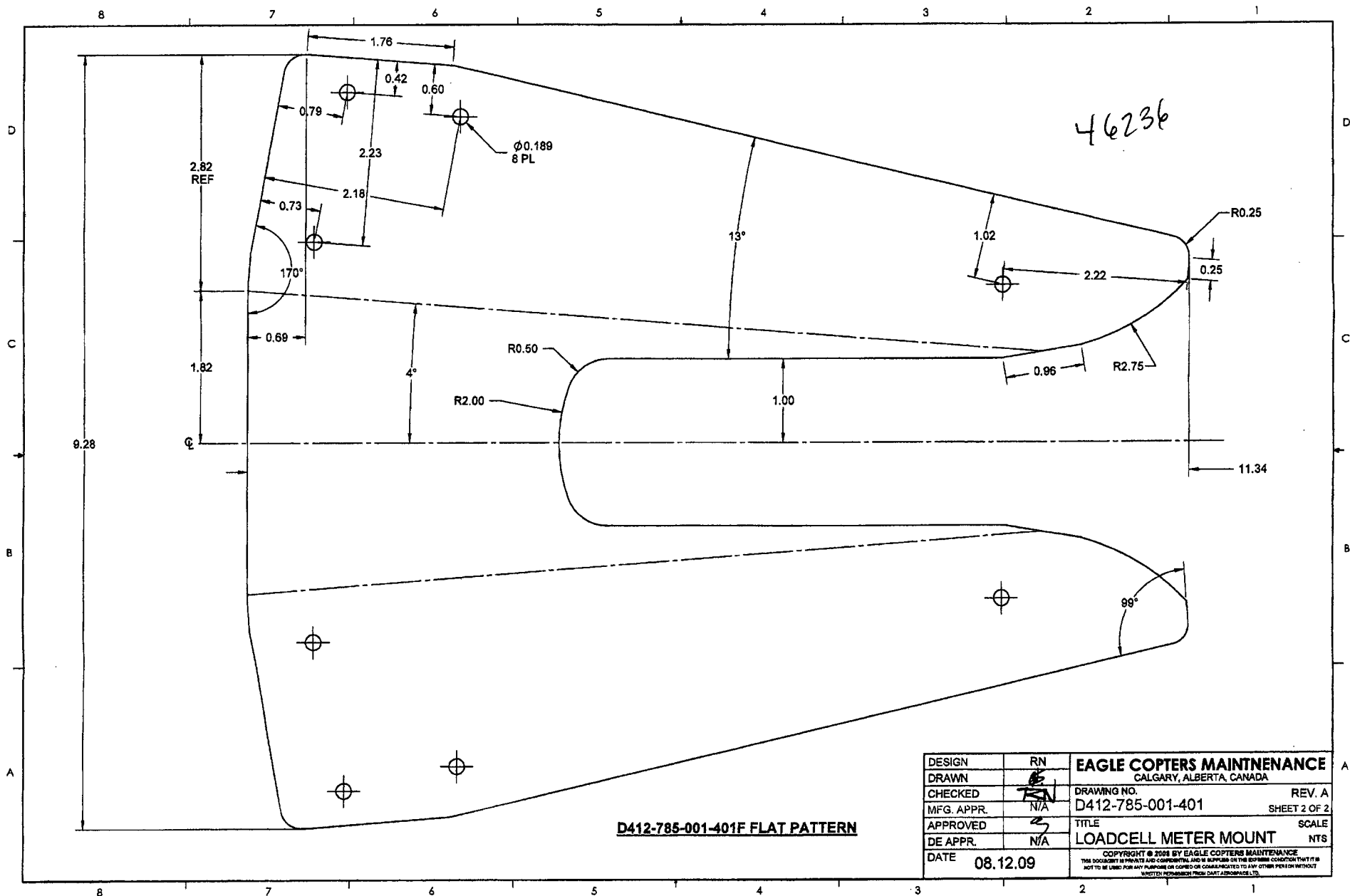
X	First Article	Prototype
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Measured by:	HB	Audited by:		Prototype Approval:	
Date:	9-3-7	Date:	09/03/10	Date:	N/A

H:\FORMS\Quality Assurance\approved QA\FAI revD

DONE

46236

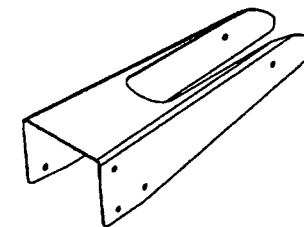
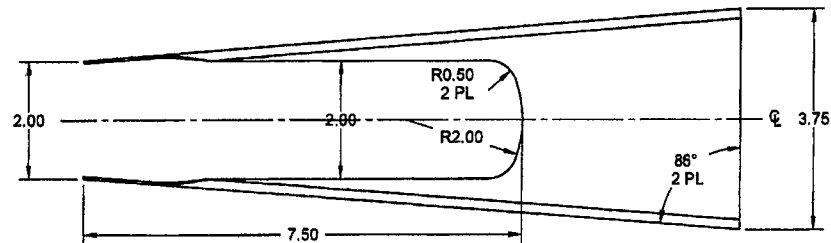


D412-785-001-401F FLAT PATTERN

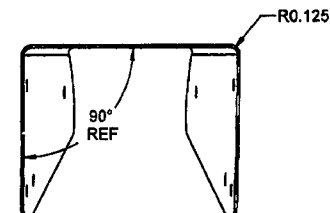
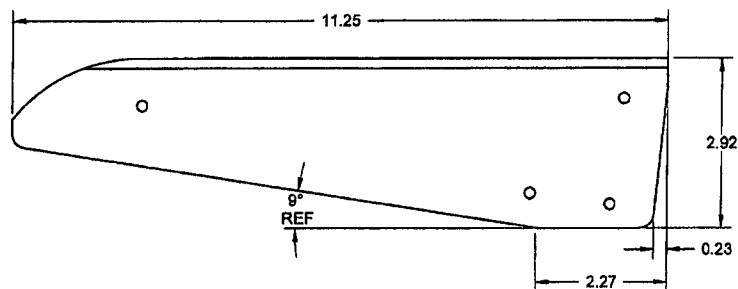
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CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	D412-785-001-401	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	N/A	LOADCELL METER MOUNT	NTS
DATE	08.12.09	<small>COPYRIGHT © 2008 BY EAGLE COPTERS MAINTENANCE THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXCLUSIVE CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON OR WITHOUT WRITTEN PERMISSION FROM EAGLE COPTERS MAINTENANCE LTD.</small>	

8 7 6 5 4 3 2 1

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C



B

D412-785-001-401 COVER
MADE FROM D412-785-001-401F FLAT PATTERN

46236

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET 0.032 THICK
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.27 lbs

A NEW ISSUE		08.12.09	
REV	DESCRIPTION	BY	DATE
DESIGN	RN		
DRAWN			
CHECKED			
MFG. APPR.	N/A		
APPROVED			
DE APPR.	N/A		
DATE	08.12.09		

EAGLE COPTERS MAINTENANCE	
CALGARY, ALBERTA, CANADA	
DRAWING NO.	REV. A
D412-785-001-401	SHEET 1 OF 2
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LOADCELL METER MOUNT	NTS

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8 7 6 5 4 3 2 1